



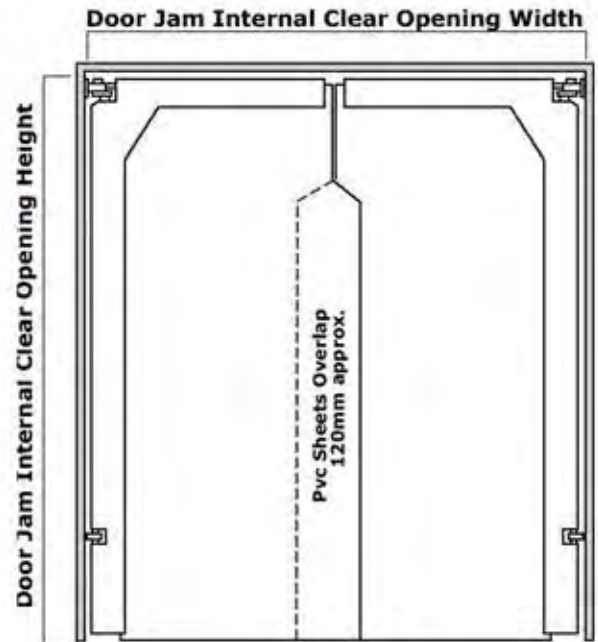
1300 36 46 16

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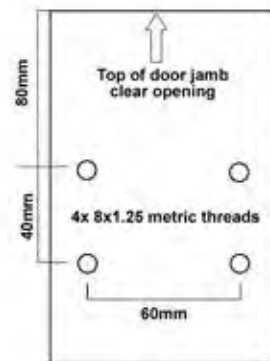


## Heavy Duty Swing Door Specifications

	Medium-Duty Aluminium Swing Door		Heavy-Duty Steel Swing Door	
	Pair	Single	Pair	Single
<b>Maximum Width</b>	3000mm	1500mm	3000mm	1500mm
<b>Minimum Width</b>	550mm		460mm	
<b>Maximum Height</b>	2400mm		3600mm	
<b>Minimum Height</b>	550mm		450mm	
<b>Clear opening loss when @ 90°</b>	180mm	90mm	130mm	65mm
<b>Floor Clearance</b>	<5mm			
<b>Top Clearance</b>	<10mm		15mm	
<b>Tension adjustment</b>	Incremental tension adjustment		Fully adjustable (tension tool req'd)	
<b>Standard Frame Finish</b>	Clear Anodised		Enamel Paint	
<b>Fork Lifts</b>	No		Yes	
<b>Lock Open</b>	Magnetic		Built In (optional)	
<b>Top Hinge secured to</b>	Lintel		Vertical post within 120mm from lintel	
<b>Bottom Hinge secured to</b>	Floor or vertical post at floor		Vertical Post approx 450mm from floor	



Top Hinge Template





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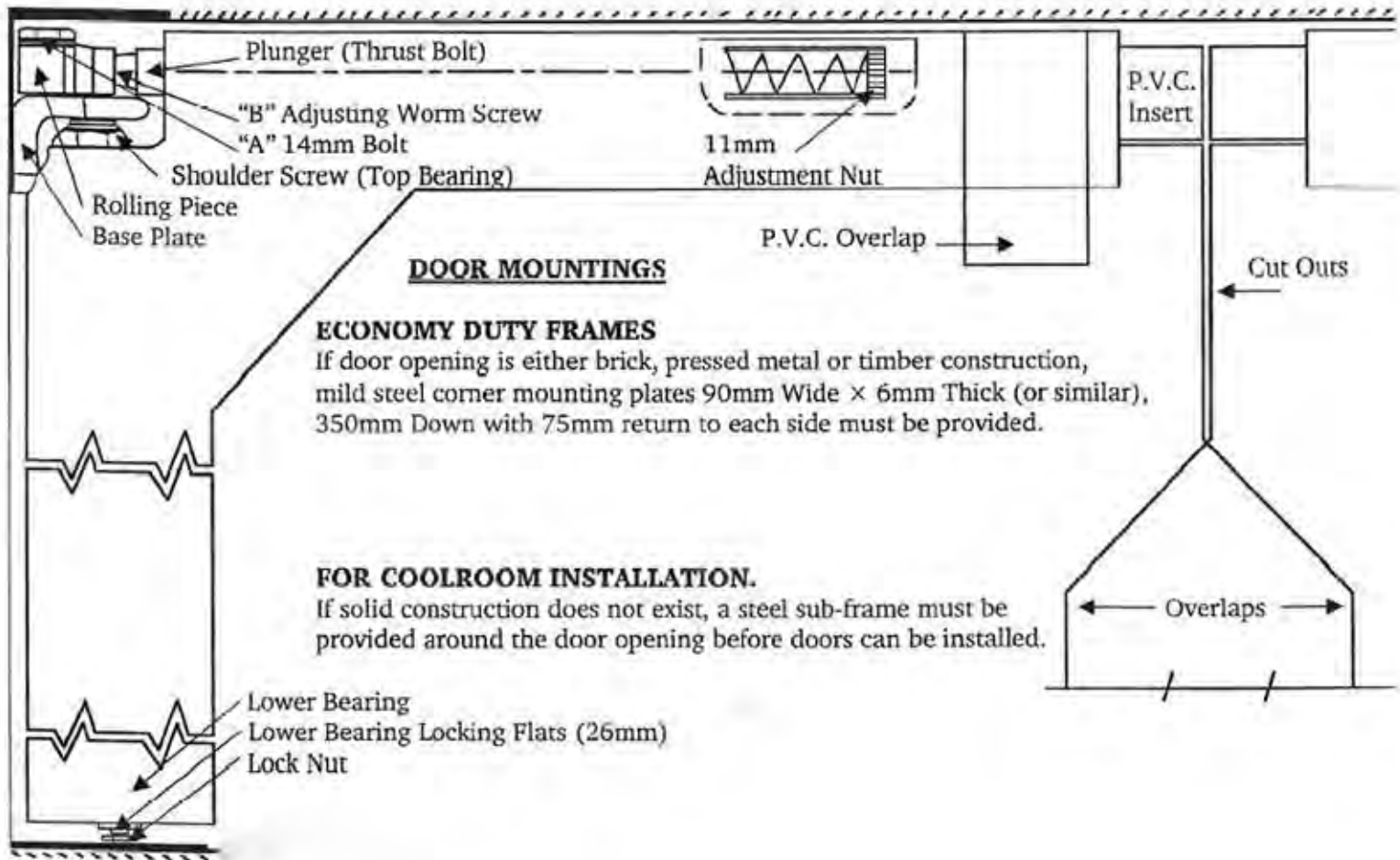


## Heavy Duty Swing Door Specifications

### NOTE: LOWER HINGE.

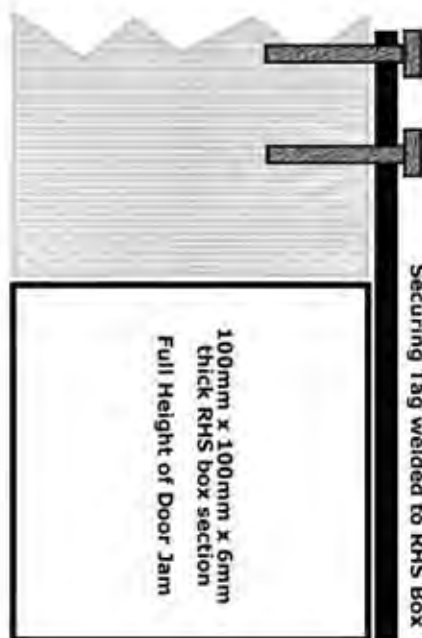
Align doors square to opening. Adjust thrust bearing so that it carries the weight of the door, then lock into place with lock nut.

Fixing holes for mounting plates are to be pre-drilled to suit opening. Doors are then to be installed following step (1) on installer instructions sheet.



100mm x 100mm 6mm thick angle

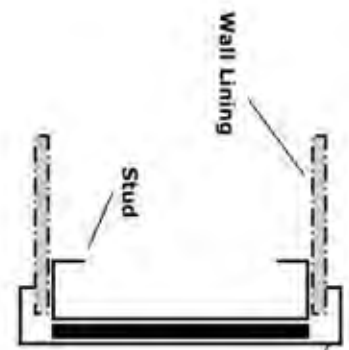
Concrete Door Jam Solution 2



Securing Tag welded to RHS Box

100mm x 100mm x 6mm thick RHS box section Full Height of Door Jam

Concrete Door Jam Solution 1



6mm x 100mm steel Flat Bar located behind Door Jam Frame

Door Jam Frame

Framed Door Jam Solution